






SCALER AND CURETTES

 Demonstration video
 on www.deppeler.ch

Art. n°	Angle		Position		Movement	
	Side 1	Side 2	Side 1	Side 2	Stone	Inst.
*AD23	6°R	35°L			↑	↪
AD33	4°R	46°L			↑	↪
AP67	5°L	38°L			↑	↪
DSS1/DS1	14°L	14°L			↑	↪
DSS2/DS2	44°L	16°R			↪	↪
F10 (stone ESS2)	52°L	22°R			↪	↪
F11 (stone ESS2)	56°L	14°R			↪	↪
5GC6	36°L	-			↪	-
7GC8	40°L	-			↪	-
11GC12	54°L	-			↪	-
13GC14	10°L	-			↑	↪
5GD6 / 5GL6	36°L	-			↪	-
7GD8 / 7GL8	40°L	-			↪	-
11GD12 / 11GL12	66°L	-			↪	-
13GD14 / 13GL14	4°L	-			↑	↪
GE22	20°L	20°L			↑	↪
1GE2	39°L	-			↪	-
3GE4	40°L	-			↪	-
5GE6	36°L	-			↪	-
7GE8 9GE10	40°L	-			↪	-
11GE12	54°L	-			↪	-
13GE14	12°L	-			↑	↪
15GE16	64°L	-			↪	-
17GE18 (stone ESS2)	17°R	-			↑	↪
GX1	20°L	20°L			↑	↪
GX2	40°L	-			↪	-
GX3	2°L	42°L			↑	↪
GX4 GX4S	4°L	38°L			↑	↪
H5 33 Sickel	18°L	18°L			↪	↪
Jacquette	18°L	18°L			↑	↪
H6H7	6°L	30°L			↪	↪
5HG6	34°L	-			↪	-
7HG8	36°L	-			↪	-
11HG12	55°L	-			↪	-
13HG14	4°R	-			↑	↪

* For titanium instruments, use the ESS4 stone in combination with the ESS2 stone and 1 plastic insert

-  ESS4 - can be ordered separately
-  ESS2 - 1x included in the set
-  ESS1 - 1x included in the set
-  insert- 2x included in the set

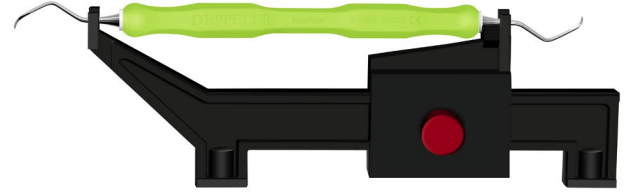
Art. n°	Angle		Position		Movement	
	Side 1	Side 2	Side 1	Side 2	Stone	Inst.
HP551	20°L				↑	↪
Sickel		20°L			↪	↪
M15	8°L	33°L			↪	↪
M21 M21F	115°L	14°R			↪	-
M23 M23F M23A M23AS	2°L	40°L			↑	↪
14MC13	2°L	42°L			↑	↪
1MY2	10°R	45°L			↑	↪
3MY4	20°R	45°L			↑	↪
5PM6	32°L	-			↪	-
7PM8	34°L	-			↪	-
11PM12	66°L	-			↪	-
13PM14	4°R	-			↑	↪
PY1	15°L	15°L			↑	↪
14PY13 14SPY13S	0°	40°L			↑	↪
PY15	20°L	20°L			↪	-
PY51Z PY51ZF PY151	20°L	20°L			↑	↪
RZI11L	115°L				↪	-
(stone ESS2)		14°R			↑	↪
SC5	22°L	22°L			↪	↪
*TI11	56°L	24°R			↪	↪
*TI67	6°L	24°L			↑	↪
TI23A TI23AS	8°R	52°L			↑	↪
*TIS1	14°L	14°L			↑	↪
*TIS2	44°L	16°R			↪	↪
TR15	22°L	22°L			↑	↪
ZI10	60°L				↑	-
ZI11	20°L	20°L			↑	↪
ZI15 - ZI15S - ZI15SS	6°L	30°L			↪	↪



Instructions for use

1. Fix the instrument on the holder

- Release the screw to open
- Adjust the holder to fit the instrument
- Tighten the screw to secure

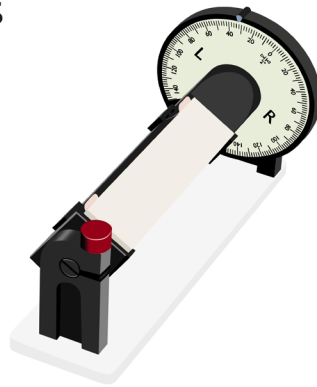


2. Look at the instrument's reference



3. Fix the angles

- Loosen the screw
- Set the stone to the desired angle
- Tighten the screw to secure



M21	M21F	115°L	14°R				-
M23	M23F	2°L	40°L				
M23A	M23AS						
I4MCI3		2°L	42°L				

3 - check the angles on the list

4 - check the movement

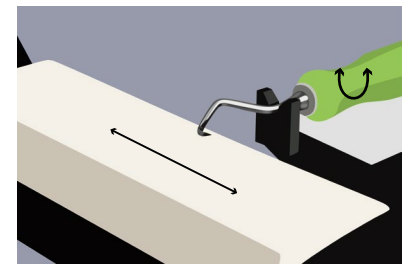
4. Check the movement on the list

with the instrument

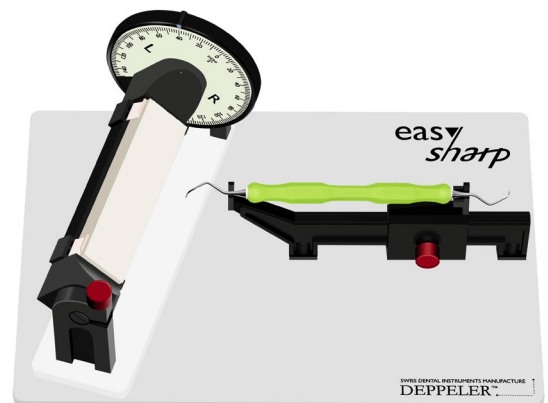
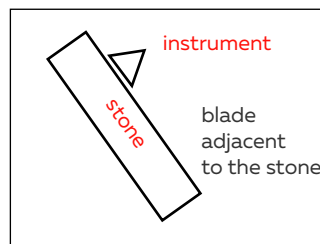
- turn the instrument between your fingers
- hold the instrument and only move the stone

with the stone

- slide the stone up and down
- slide the stone following the curve of the blade



For **non Deppeler instruments**, you can make your own list. Adapt the angulation by eye and check it by coloring the blade, if the color goes away on the whole surface, when you sharpen the angle is correct. Write down the angle and keep it for your next sharpening session.



Watch the video on www.deppeler.ch



* Sharpening of M23 family or any other instrument with an angle near to 0°: you have to add a spacer under the stone and lift the instrument to place the blade on the stone.